

Date: Wednesday, 03/12/2008 7:03:08 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: GASKET		
<b>Job Number</b>	: 43892					
<b>Estimate Number</b>	: 13313					
<b>P.O. Number</b>	:			<b>Part Number</b>	: D37943	
<b>This Issue</b>	: 03/12/2008		<b>S.O. No.</b>	: D3794 REVA		
<b>Prsht Rev.</b>	: NC			<b>Project Number</b>	: N/A	
<b>First Issue</b>	: / /		<b>Type</b>	: SMALL /MED FAB		
<b>Previous Run</b>	: 43116			<b>Drawing Revision</b>	: A	
<b>Written By</b>	:			<b>Material</b>	:	
<b>Checked &amp; Approved By</b>	:			<b>Due Date</b>	: 10/12/2008	
<b>Comment</b>	: Est Rev:A 08-05-13 new issue DD verified by:EC			<b>Qty:</b>	12	
	Est Rev:B 08-05-23 revA as per dwg DD verified by:EC			<b>Um:</b>	Each	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
		Comment: Qty.: 1.3469 sf(s)/Unit Total : 16.1633 sf(s) NEOPRENE SHEET 0.063 Batch: 109 864 HB 8-12-3	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3794 Dwg Rev: A Prog Rev: A HB 8-12-3	(16)
		2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		HB 8-12-3	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	S 081204 (X16)
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Jonasheng	SS 08/12/04 (X16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 03/12/2008 7:03:08 AM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 43892

Part Number: D37943

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/04 (LJ)

Job Completion



L 08/12/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	43892
Description: GASKET	Part Number:	03794-3
Inspection Dwg: D3794-3 Rev: A	Page 1 of 1	

## **FIRST ARTICLE INSPECTION CHECKLIST**

## **x First Article      x Prototype**

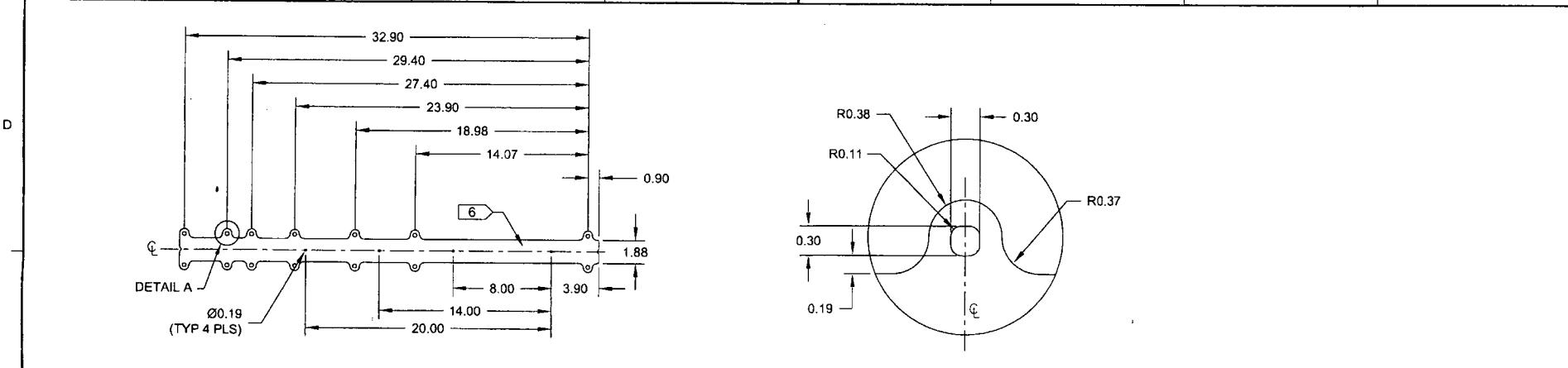
<b>Measured by:</b>	B
<b>Date:</b>	8-12-3

**Audited by:** *[Signature]*

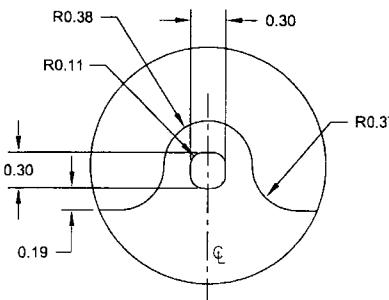
<b>Prototype Approval:</b>	<i>M</i>
<b>Date:</b>	<i>4-1</i>

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	

8 1 7 6 5 4 3 2 1

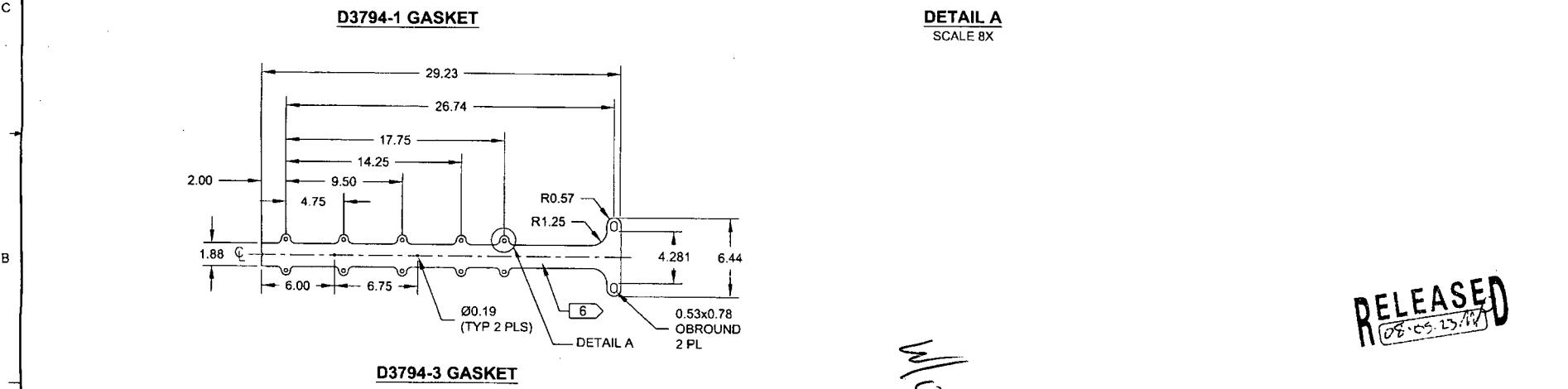


**D3794-1 GASKET**



**DETAIL A**

SCALE 8X



**D3794-3 GASKET**

RELEASED  
08-05-15/18  
W/C 30/2

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S-063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

8 1 7 6 5 4 3 2 1

A	NEW ISSUE	PH	08.05.14
REV.	DESCRIPTION	BY	DATE
DESIGN	P4	DART AEROSPACE USA, INC	
DRAWN	P4	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3794	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	08.05.14	COPRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS PROVIDED, OR BY ANY PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	